

REPORT OF ULTRASONIC EXAMINATION 초음파비파괴검사보고서		INDT	보고서번호 Report No.	ISU- 151102 - K08 -9
경기도 광명시 오리로 349 (소하동) T:02)897-5859 F:02)897-5348 國際非破壞検査(株)			페이지 Page	1 of 13

Customer 주문주/Const. & MFR. 제작자 (주)신대구부산고속도로 / (주)아워브레인	Project Name 공사명 신대구부산고속도로 1구간 정밀안전진단용역	Location 검사위치 남천교
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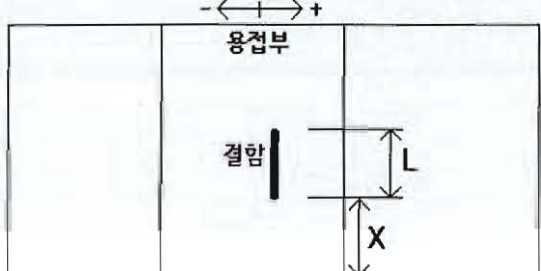
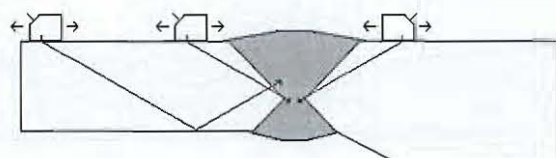
Item Name 제품명 Steel Box Girder	Material 재질 / Thickness 두께 SM490 / 8-32mm	Dwg. No. 도면번호 N/A
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Joint Config. 용접모양 ☐ Bevel Groove ☐ V-Groove ☐ K-Groove ☒ X-Groove ☐	Code 규격 / Procedure 절차서 KS B 0896 2류 (L검출레벨) INDT-QCP-UT-01K	Surface Condition 표면상태 ☒ As Welded ☐ As Forged ☐ As Cast ☐ As ground ☐
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Testing Equipment 검사장비 Sonatest Sitiescan140 (1401238C) Due Date (유효기간) : 2015.12.07	Linearity 직선성 Amplitude Control Screen Height Within± 2 %FSH Within± 1 %FSH	Scanning Sensitivity 탐상감도 STB-A2 Ø4×4 hole 80% +6 dB
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Method 검사방법 ☒ Contact 접촉법 ☐ Immerse 수침법	Couplant 접촉매질 ☐ Glycerin ☐ Oil ☒ C.M.C ☐	Calibration Block 교정블럭 STB-A1,A2 Block
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Transducer 탐촉자	Model 모델	Serial No. 일련번호	Angle 교정각도(°)	Frequency 주파수(MHz)	Size 크기(mm)	Cable 케이블
	KUB70-4	F001	70	4	8×9	LEMO

Memo 메 모

Examined by 시험자 장 동 현	기능사 기술자 <i>[Signature]</i>	Date of Examination 시험일자 2015년 8월 31일 ~ 2015년 10월 22일
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Approved by 승인자 봉 경 득	기사 책임기술자 <i>[Signature]</i>	☐ Witnessed by ☐ Reviewed by
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1	대구 G1-UT1	✓						1		
2	UT2	✓						1		
3	UT3	✓						1		
4	UT4	✓						1		
5	UT5	✓						1		
6	UT6	✓						1		
7	UT7	✓						1		
8	UT8	✓						1		
9	UT9	✓						1		
10	UT10	✓						1		
11	UT11	✓						1		
12	UT12	✓						1		
13	UT13	✓						1		
14	UT14	✓						1		
15	UT15	✓						1		
16	UT16	✓						1		
17	UT17	✓						1		
18	UT18	✓						1		
19	UT19	✓						1		
20	UT20	✓						1		
21	UT21	✓						1		
22	UT22	✓						1		
23	UT23	✓						1		
24	UT24	✓						1		
25	UT25	✓						1		
26	UT26	✓						1		
27	UT27	✓						1		
28	UT28	✓						1		
29	UT29	✓						1		
30	UT30	✓						1		

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31			대구 G1-UT31	✓		NO RECORDABLE INDICATION		1		
32			UT32	✓		NO RECORDABLE INDICATION		1		
33			UT33	✓		NO RECORDABLE INDICATION		1		
34			UT34	✓		NO RECORDABLE INDICATION		1		
35			UT35	✓		NO RECORDABLE INDICATION		1		
36			UT36	✓		NO RECORDABLE INDICATION		1		
37			대구G2-UT1	✓		NO RECORDABLE INDICATION		1		
38			UT2	✓		NO RECORDABLE INDICATION		1		
39			UT3	✓		NO RECORDABLE INDICATION		1		
40			UT4	✓		NO RECORDABLE INDICATION		1		
41			UT5	✓		NO RECORDABLE INDICATION		1		
42			UT6	✓		NO RECORDABLE INDICATION		1		
43			UT7	✓		NO RECORDABLE INDICATION		1		
44			UT8	✓		NO RECORDABLE INDICATION		1		
45			UT9	✓		NO RECORDABLE INDICATION		1		
46			UT10	✓		NO RECORDABLE INDICATION		1		
47			UT11	✓		NO RECORDABLE INDICATION		1		
48			UT12	✓		NO RECORDABLE INDICATION		1		
49			UT13	✓		NO RECORDABLE INDICATION		1		
50			UT14	✓		NO RECORDABLE INDICATION		1		
51			UT15	✓		NO RECORDABLE INDICATION		1		
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55			UT19	✓		NO RECORDABLE INDICATION		1		
56			UT20	✓		NO RECORDABLE INDICATION		1		
57			UT21	✓		NO RECORDABLE INDICATION		1		
58			UT22	✓		NO RECORDABLE INDICATION		1		
59			UT23	✓		NO RECORDABLE INDICATION		1		
60			UT24	✓		NO RECORDABLE INDICATION		1		

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61	대구 G2-UT25	✓		NO RECORDABLE INDICATION					1		
62	UT26	✓		NO RECORDABLE INDICATION					1		
63	UT27	✓		NO RECORDABLE INDICATION					1		
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65	UT29	✓		NO RECORDABLE INDICATION					1		
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67	UT31	✓		NO RECORDABLE INDICATION					1		
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72	UT36	✓		NO RECORDABLE INDICATION					1		
73	부산 G1-UT1	✓		NO RECORDABLE INDICATION					1		
74	UT2	✓		NO RECORDABLE INDICATION					1		
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80	UT8	✓		NO RECORDABLE INDICATION					1		
81	UT9	✓		NO RECORDABLE INDICATION					1		
82	UT10	✓		NO RECORDABLE INDICATION					1		
83	UT11	✓		NO RECORDABLE INDICATION					1		
84	UT12	✓		NO RECORDABLE INDICATION					1		
85	UT13	✓		NO RECORDABLE INDICATION					1		
86	UT14	✓		NO RECORDABLE INDICATION					1		
87	UT15	✓		NO RECORDABLE INDICATION					1		
88	UT16	✓		NO RECORDABLE INDICATION					1		
89	UT17	✓		NO RECORDABLE INDICATION					1		
90	UT18	✓		NO RECORDABLE INDICATION					1		

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91			부산 G1-UT19	✓		NO RECORDABLE INDICATION		1		
92			UT20	✓		NO RECORDABLE INDICATION		1		
93			UT21	✓		NO RECORDABLE INDICATION		1		
94			UT22	✓		NO RECORDABLE INDICATION		1		
95			UT23	✓		NO RECORDABLE INDICATION		1		
96			UT24	✓		NO RECORDABLE INDICATION		1		
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98			UT26	✓		NO RECORDABLE INDICATION		1		
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103			UT31	✓		NO RECORDABLE INDICATION		1		
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117			UT9	✓		NO RECORDABLE INDICATION		1		
118			UT10	✓		NO RECORDABLE INDICATION		1		
119			UT11	✓		NO RECORDABLE INDICATION		1		
120			UT12	✓		NO RECORDABLE INDICATION		1		

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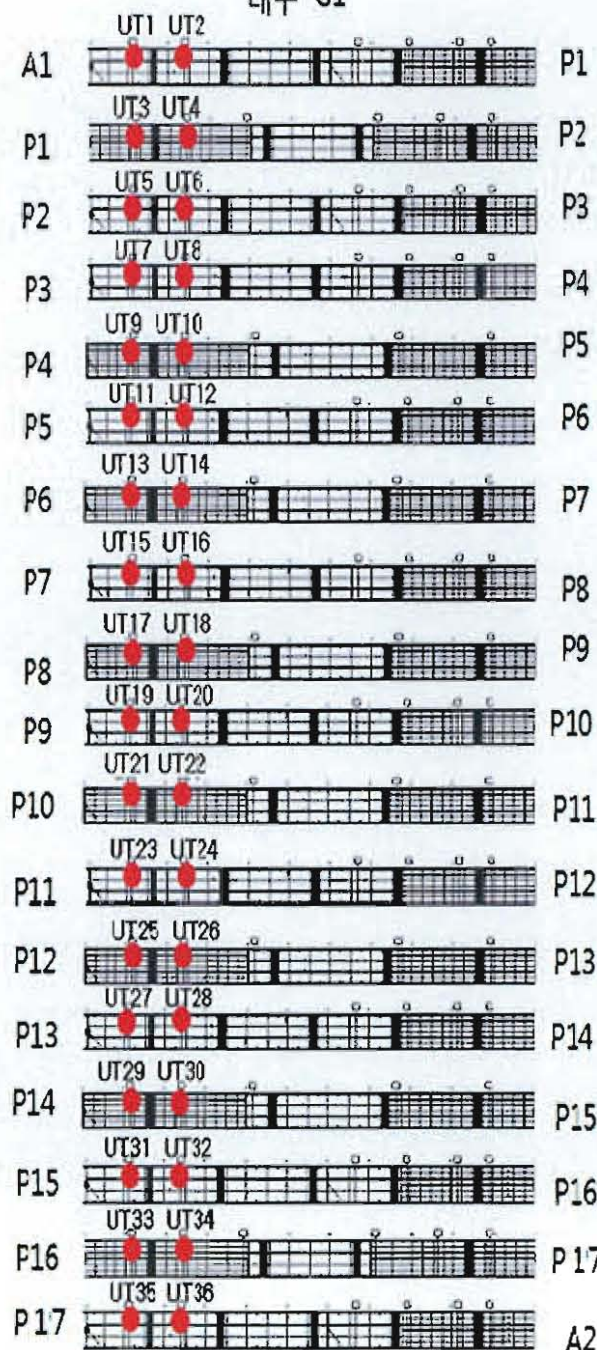
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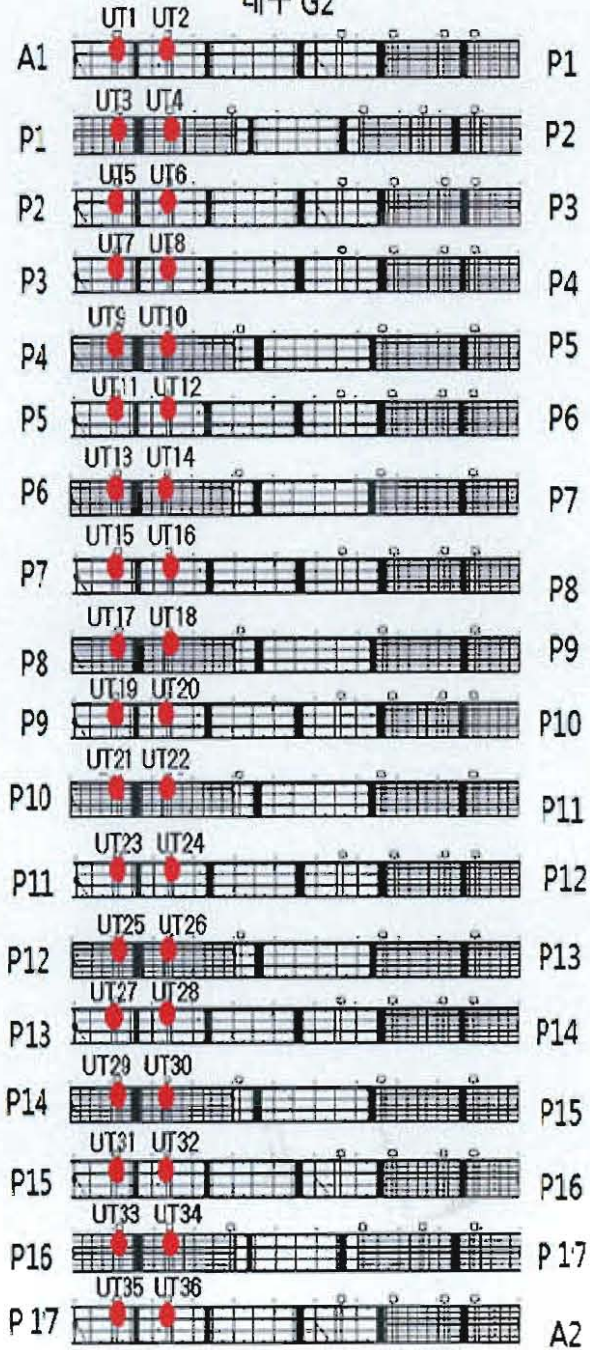
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128	UT20	✓		NO RECORDABLE INDICATION				1		
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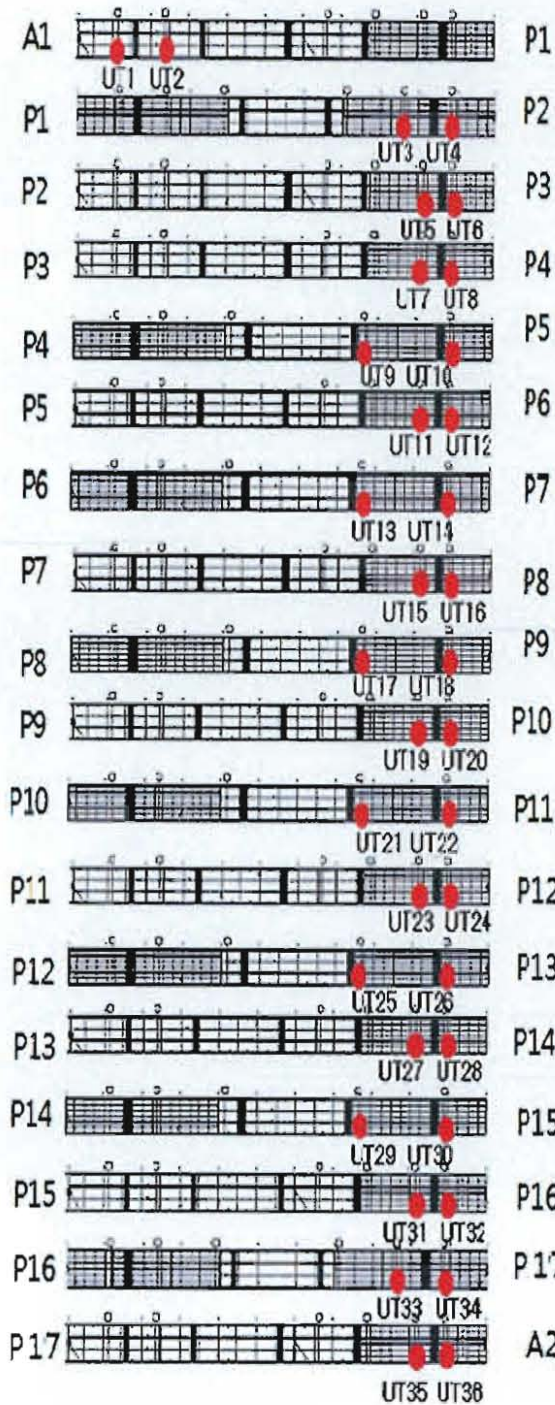
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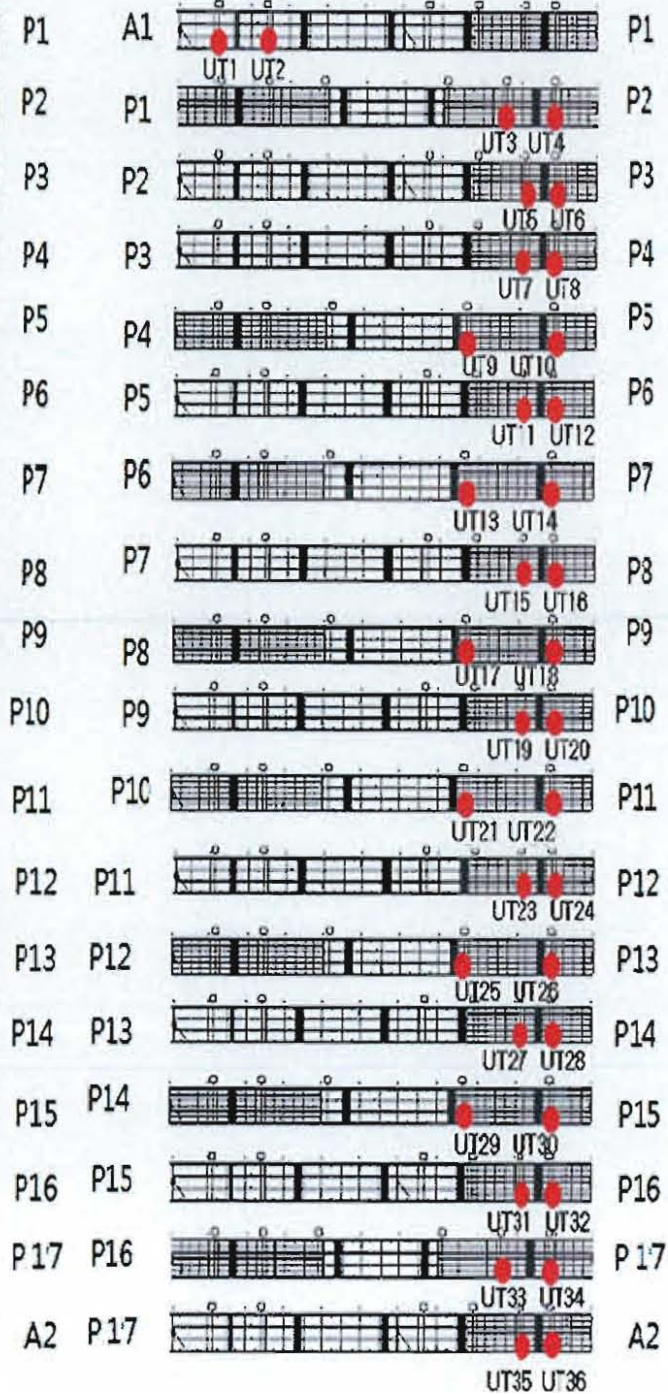
대구 G2



부산 G1



부산 G2



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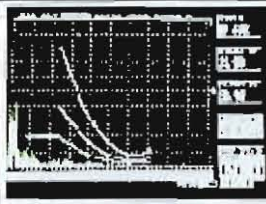
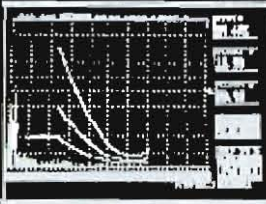
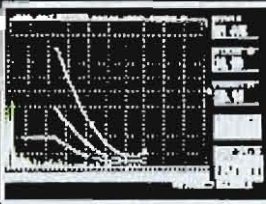
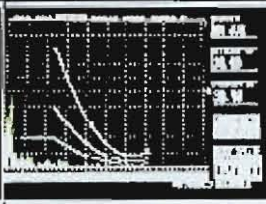
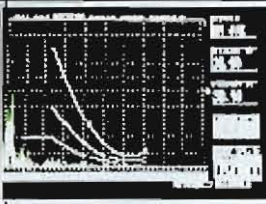
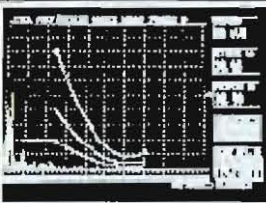
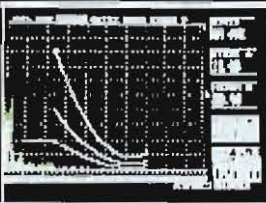
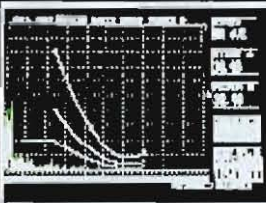
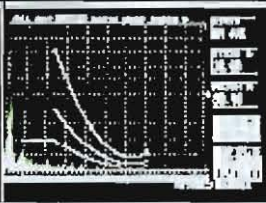
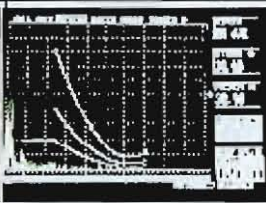
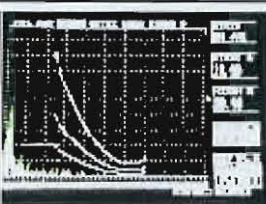
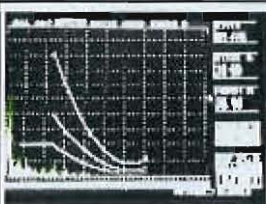
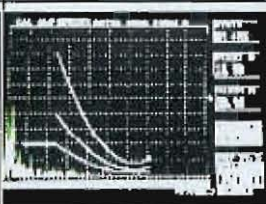
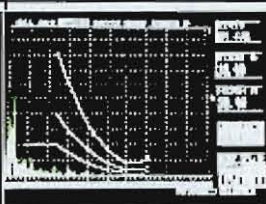
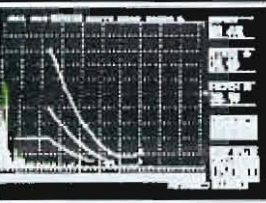
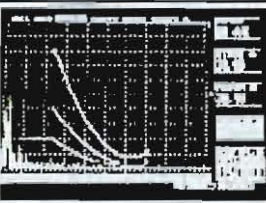
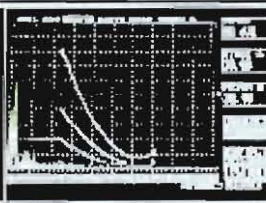
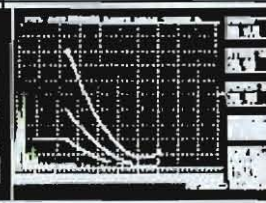
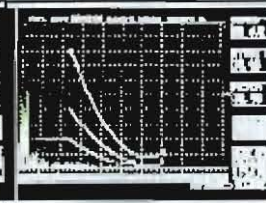
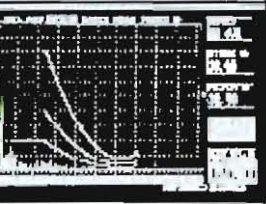
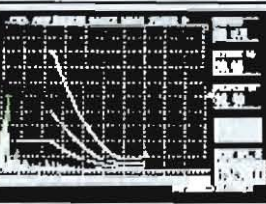
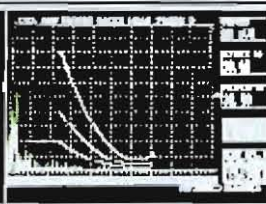
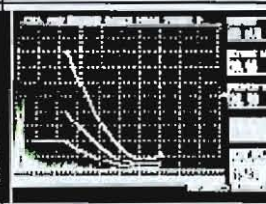
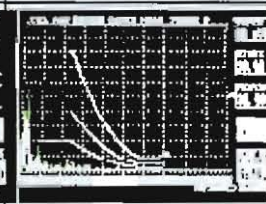
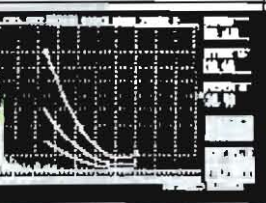
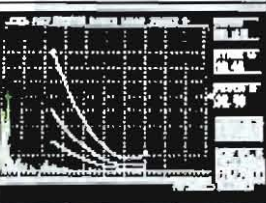
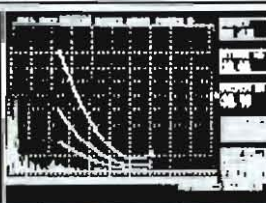
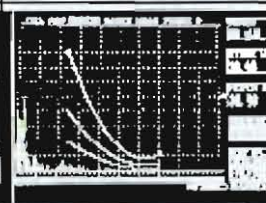
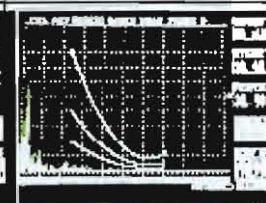
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REPORT OF ULTRASONIC EXAMINATION

초음파비파괴검사보고서

경기도 광명시 오리로 349 (소하동) T:02)897-5859 F:02)897-5348

INDT

國際非破壞検査(株)

보고서번호

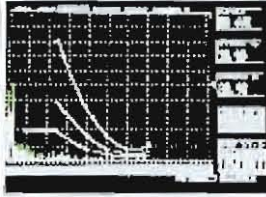
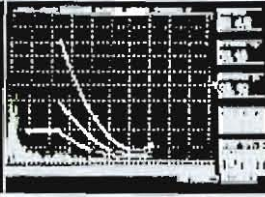
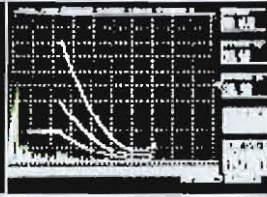
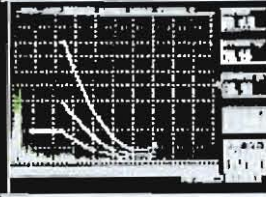
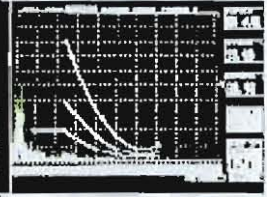
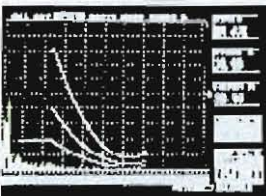
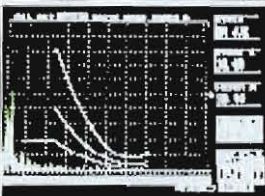
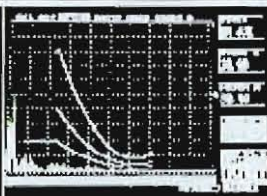
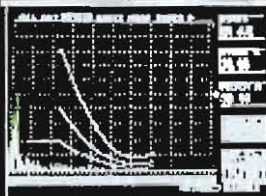
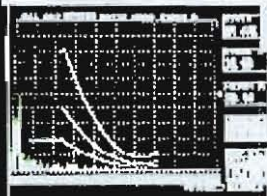
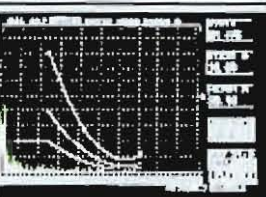
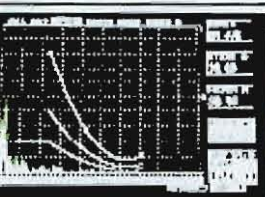
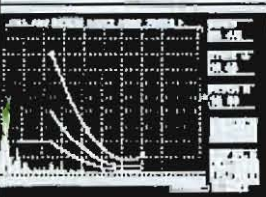
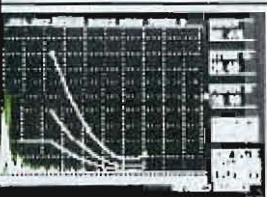
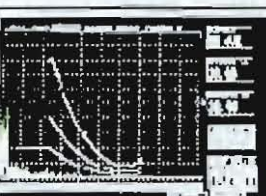
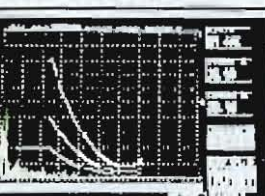
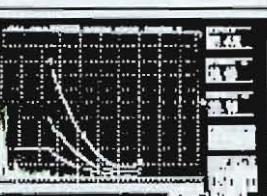
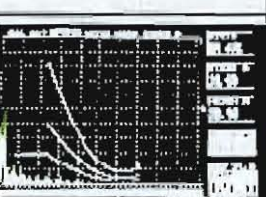
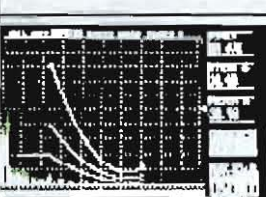
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